MATERIAL SAFETY DATA SHEET



Complies with U.S. OSHA E.C. Guideline 91/155/EEC:

Revision: 2

Effective: March 2013 Replaces: May 2012 **EMERGENCY TELEPHONE NUMBERS:**

NATIONAL RESPONSE CENTER: 1-800-424-8802 CHEMTREC U.S. and CANADA: 1-800-424-9300 CHEMTREC International: 1-202-483-7616 (Collect)

Users of this product are requested to study this data sheet to learn the product's characteristics so that the product can be used safely. If the material is resold, the purchaser should be furnished a copy of this data sheet and the information should be made available to all users.

SECTION 1

Chemical Product and Company Identification

Product Trade Name

Article No. V2, V3, V14

Company Identification and Inquiries

Nitrovan[®] Vanadium

Bushveld Vametco Alloys (Pty.) Ltd. Tel.: +27 12 318-3200 P.O. Box 595; Brits, South Africa Fax: +27 12 318-3201

www.nitrovan.co.za

SECTION 2

Composition and Information on Ingredients **Chemical Characterization:**

Chemical Description Vanadium Carbide Nitride

UN Number None
DOT Guide 170

CAS No. 12069-91-9
EINECS No. Not Listed
Percentage 98 to 99%

SECTION 3

Hazards Identification Potential Hazards for Humans and Animals:

Eye Contact Dust may irritate. Chips may cause corneal injury.

Skin Contact Dust may cause contact dermatitis with itching and rash.

Inhalation Dust may irritate the respiratory tract and cause coughing.

Extreme or repeated exposure may cause bronchitis.

Ingestion No expected effects.

SECTION 4

First-Aid Measures **General Information:**

Inhalation Leave dusty area. Breathing assistance if necessary.

Skin Wash with soap and water.

Eyes Flush with water 15 minutes to remove particles. See a

Physician if irritation persists.

Ingestion No expected emergency care anticipated.

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SECTION E	Suitable Extinguishing Media	Class D fire. Use dry chemical, completely dry sand, or carbon dioxide to smother.
SECTION 5 Fire-Fighting	Extinguishing Media Not to Be	Water sprayed on burning material may generate hydrogen
Measures	used Special Exposure Hazards	gas. Avoid creating dust. Fine dust suspended in air may ignite
	Special Protective Equipment for Fire Fighters	in the presence of a flame or high-temperature heat source. Full protective equipment including positive-pressure breathing apparatus.
SECTION 6	Personal Precautions	Skin, eye, and respiratory protection as needed by conditions.
Accidental- Release Measures	Environmental Precautions Cleaning Methods Additional Information	Not an environmentally-sensitive material. Vacuum preferred – or sweeping. Avoid decontamination procedures which create airborne dusting. Use ventilation if necessary to control dusting. Avoid use of compressed air. Keep ignition sources away from spill area.
SECTION 7	Handling	Avoid procedures that cause dust. Keep away from sparks, heat, and open flame.
Handling and Storage	Milling	Precautions should be taken when crushing or milling this material to a fine-particle size (nominally less than 200 mesh with over 50% less than 325 mesh). Consideration should be given to performing these operations in an inert atmosphere or under vacuum.
	Storage	Material should be kept dry and in closed containers. Keep away from sparks, heat, and open flame in a well-ventilated area away from combustible materials.
SECTION 8	Recommendations on Equipment Designs	Proper dust collection. Minimize dust during dumping operations. Avoid procedures that cause sparks
Exposure Controls and Personal	Occupational Exposure Limit	1 mg vanadium per cu. m for vanadium alloys (NIOSH). 5 mg per cu. m for Respirable Dust (PNOR)** (OSHA). 15 mg per cu. m for Total Dust (PNOR)** (OSHA).
Protection	Personal Safety Equipment: Respiratory Protection	**PNOR = Particulates Not Otherwise Regulated Use respirators approved by NIOSH/MSHA or competent local authority.
	Hand Protection	Use protective gloves and barrier creams.
	Eye Protection	Use face shields, face screens, goggles or safety glasses with side shields.
	Skin Protection	Not normally required.
	Personal Hygiene	Wash with soap and water after handling and before
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Appearance: **Physical State** Solid. **SECTION 9** Form Pellets, approximately 35 gm each. Color Dark-gray metallic. Physical and Odor None. Chemical Change in Physical State: **Properties** Point 2427°C (4400°F). Melting Point Not available. **Boiling** This MSDS reflects available research **Vapor Pressure** Essentially zero. data and is not a product- or quality-**Flash Point** specification document. Not applicable. **Flammability** Dust is combustible. Pellets will burn slowly if heated to a high temperature in air. **Ignition Temperature** Not applicable. **Auto Flammability** Not applicable. **Oxidizing Properties** None. **Explosive Properties** Dust is combustible. Pellets will burn slowly if heated to a high temperature in air. **Bulk Density** 1.6 g per cc (100 lb. per cu. ft.) Solubility in Water (20°C) Insoluble. pH Value Not applicable. **Conditions to Avoid** Situations which cause dusting, fire, and high temperatures. **SECTION 10 Incompatible Materials** None. Stability and **Hazardous Decomposition** Unstable in air at temperatures above 150°C (302°F) with Reactivity slow conversion to vanadium oxides. **SECTION 11 Acute Toxicity** Not listed. Irritation Mild respiratory irritant. May be a mild skin irritant **Toxicological Chronic Toxicity** None noted. Information **Carcinogen Status:** IARC Not listed, International Agency for Research on Cancer **NTP Annual Report** Not listed, National Toxicology Program **OSHA Subpart Z** Not listed. **U.S. EPA Genetic Toxicity** Not listed. Not listed. **Mutagen Status** Not listed. **Teratogen Status SECTION 12** Persistence and Degradability Will very slowly oxidize to vanadium oxide.

Aquatic Toxicity and

Ecotoxicity

Other Data Relating to

Ecological

Information

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Not located. This substance is not soluble in water.

SECTION 13

Disposal Considerations Product Recommendation This product contains no ingredients which are listed as

Hazardous Substances by the U.S. EPA.

Empty-Container Recommendation This product does not possess characteristics which may qualify as hazardous waste. Waste and containers

may be disposed of in accordance with applicable local guidelines. Unused product may be returned to

supplier for recycling.

SECTION 14

Transport Information

This product is not identified as a Hazardous Substance.

U.N. packaging requirements shall be met for air and non-U.S. shipments.

Proper Shipping Description Nitrovan Vanadium.. No special labeling, placarding, or

identification is required by any agency.

Empty-Container Description None required.

Land Transport U.S. DOT or appropriate local guidelines. **Inland-Waterway Transport** U.S. DOT or appropriate local guidelines.

Ocean Transport IMO / IMDG Code: Container shipments require a Container

Packing Certificate.

ICAO-IT and IATA-DGR: No limit on quantity. **Air Transport**

SECTION 15

Regulatory Information

This product is not identified as a Hazardous Substance.

Classification According to

U.N. Guidelines

E.C. Danger Symbol R-phrases S-phrases

U.S. EPA TSCA Inventory

U.S. EPA SARA III Section 302 and 304

U.S. EPA SARA III

Section 311 and 312 U.S. EPA SARA III

Section 313

Non-U.S. Regulations

None.

None. None. None.

Listed.

Notification may be required. Check local regulations.

Notification may be required. Check local regulations.

Not required.

Refer to specific national guidelines.

SECTION 16 Other Information Data Sheet Prepared by:

28-08-18

Sam Mtileni

Sheq Manager, Bushveld Vametco Alloys, Brits, South Africa

Bushveld Vametco Alloys believes that the data on this sheet are correct as of the effective date and that the opinions given reflect those of qualified experts. Since Bushveld Vametco Alloys cannot control the product or its use, it is the user's responsibility to use the product safely. The data on this sheet apply only to products sold by Bushveld Vametco Alloys and may not apply to products sold by others.

Bushveld Vametco Alloys (Pty) Ltd

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